

ENGINE OPERATING INSTRUCTIONS

Pre-Start:

1. Read the procedures as outlined in the engine operating manual.
2. Check your fuel supply. Know the cruising radius your supply will allow.
3. Make sure valve for the engine cooling water is open.
4. Open the fuel valve.
5. Check engine oil level.

Starting:

1. Turn the battery disconnect switch. With a two.-battery system, turn the battery disconnect switch to the 1, 2, or BOTH position. This switch will select the battery of your choice, or, if necessary, both batteries.
2. RUN THE BILGE BLOWER FOR AT LEAST 5 MINUTES. CHECK FOR FUMES. THE BEST GAUGE IS YOUR NOSE. IF GAS OR LIQUID GASOLINE ARE PRESENT IN ANY FORM NOT START ENGINE, SMOKE, USE ELECTRICAL APPLIANCES OR LIGHT OFF THE STOVE. CORRECT THE SITUATION AND THEN PROCEED.
3. Turn the engine ignition key located on the electrical panel to the "ON" position.
4. Pull out the choke located on instrument panel in cockpit.
5. Place throttle lever at 1/4 open position.
6. Make sure clutch lever is in NEUTRAL.
7. Press starter button located on instrument panel in cockpit.
8. As soon as engine starts, push choke all the way in.
9. Turn off bilge blower.
10. With engine at idle check oil pressure and battery charge.
11. Check exhaust outlet to be sure that cooling water is being discharged steadily.

Stopping:

1. Idle down
2. Turn ignition switch to OFF.
3. If leaving the boat, close the engine cooling water valve and fuel valve.